

Date: Monday, 09/02/2009 12:45:05 PM  
User: Linda Lacelle

**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45627	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251943
This Issue : 09/02/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / /	Drawing Revision :
Previous Run : 44500	Material : N/A
Written By : <u>                    </u>	Due Date : 28/02/2009 Qty: 1 Um: Each
Checked & Approved By : <u>                    </u>	
Comment : <u>                    </u>	

**Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7926 to Eagle Copters

"Assembly of D212-725-1-943 with Dart IPP D212-725-1-943"

Send a copy of this IPP

C209/02/090

2.0	D2127251943	tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-943	ANGLE	<u>45402.1.9</u>

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-943 REV. E

**MAR 09 2009**

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:05 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45627

Part Number: D2127251943

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A-

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 09.03.10

Date: Monday, 09/02/2009 12:45:05 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	45627		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251943
<b>This Issue</b> :	09/02/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D212-725-1
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	44500	<b>Drawing Revision</b> :	
	<b>Type</b> :	<b>Material</b> :	N/A
	PURCHASED PARTS	<b>Due Date</b> :	28/02/2009
<b>Written By</b> :			<b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :			

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7926 to Eagle Copters

"Assembly of D212-725-1-943 with Dart IPP D212-725-1-943"

Send a copy of this IPP

C209/02/090

2.0	D2127251943	tube
-----	-------------	------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------

**Comment:** Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-943 ANGLE \_\_\_\_\_

Attach serviceable tags

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-943 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:05 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45627

Part Number: D2127251943

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



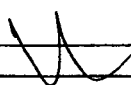
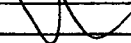
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Monday, 09/02/2009 12:45:05 PM  
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**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 45627	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251943
<b>This Issue</b> : 09/02/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 44500	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 28/02/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> :	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 7926 to Eagle Copters

"Assembly of D212-725-1-943 with Dart IPP D212-725-1-943"

Send a copy of this IPP

*CD 09/02/09 @*

2.0	D2127251943	tube
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-943	ANGLE	<u>45402.1.9</u>
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Attach serviceable tags

*QW*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-943 REV. E

**MAR 09 2009**

Material Certification / Proof of Traceability / Certificate of Conformity required

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Machine Or Operation:

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AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A.

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45402

Dart Manufactured Parts - Tube Assembly

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.7**Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-943, Tube Assembly fabricated IAW D212-725-1  
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.7 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

**Squawk: 1.8**Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-943, Tube Assembly fabricated IAW D212-725-1  
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.8 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

**Squawk: 1.9**Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-943, Tube Assembly fabricated IAW D212-725-1  
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.9 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*